


Ref	CP Part No.	Description	Q'ty
21	6155657980	Cylinder	1
A	6153996370	Lever Kit	
22		Throttle Valve Lever	1
44		Throttle Valve Spring(A10.6bx5.9dx18.2lx8n)	1
46		Lever Arm	1
45		Screw (#6-32T)	1
B	6153996380	Inlet Kit	
33		O Ring-Brass Bushing(6.9X1.8)	1
36		Throttle Valve	1
37		O Ring(4.7X1.75)	1
38		Throttle Valve Spring(A10.6bx5.9dx18.2lx8n)	1
39		Swivel	1
40		O Ring (9.6X1.8)	1
41		O Ring (12.8X1.7)	1
42		Swivel Nut	1
43		Elbow	1
C	6153996390	Cylinder Head Kit	
32		Cylinder Head Gasket	1
33		O Ring-Brass Bushing (6.9x1.8)	1
35		Cylinder Head	1
34		Throttle Valve Bushing	1
D	6153996400	Piston Kit	
28		Piston	1
29		Piston Leather	1
30		Piston Leather Plate	1
31		Piston Rod Nut (3/8Nte)	1
E	6153996570	Wedge Kit	
25		Wedge Shoer "A"	1
26		Wedge Spacer Rivet	1
27		Piston Fork	1
F	6153996580	Jaw Kit (CP4210AS)	
48		Moveable Jaw	1
49		Stationary Jaw	1
G	6153996590	Jaw Kit (CP4210AL)	
48A		Moveable Jaw	1
49A		Stationary Jaw	1

Assembly instructions			
Item		Tightening torque	Tooling
45	⌚	3 Nm - 2.2 ft.lbs	Hex Key 7/64 mm
47	⌚	5 Nm - 3.7 ft.lbs	Hex Key 4 mm
42	⌚	20 Nm - 14.7 ft.lbs	19 mm Flat Key

Ref	CP Part No.	Description	Q'ty
H	6153996600	Moveable Jaw Link Kit	
01		Needle Roller(1.58X9.17)	35
02		Pivot Bearing	1
03		Pivot Bearing Washer	2
04		End Roller Bearing Shaft	1
05		Outer Race End Bearing	1
06		Needle Roller	29
07		Bearing Inner Race	1
16		Bearing Bolt Nut	1
17		Bearing Bolt Washer	1
18		Bearing Bolt	1
I	6153996610	Stationary Jaw Link Kit	
08		Roller Thrust Washer	4
09		Plate Roller	2
10		Needle Roller	40
11		Roller Shaft, Short	1
12		Roller Shaft, Long	1
13		Arc Retainer Ring	2
J	6153996620	Guard Kit	
14		Roller Guard	1
15		Guard Screw (M4x6)	1
K	6153996630	Return Spring Kit	
19		Return Spring, Heavy-Duty	1
20		Return Spring Pin	1
L	6153996640	Spring Kit	
23		Piston Return Spring	2
24		Piston Return Spring	2
38 - 44		Throttle Valve Spring	2
M	6153996450	Tune Up Kit	
		Include 29, 32, 33, 37, 40 & 41	
N	6153996650	Small Part Kit	
		Include 04, 11, 12, 13, 16, 17, 18, 20 & 47	

Recommended Accessories	
	Oil for piston lubrication CA149661 (4 oz - 0.12 l) CA000046 (20.8 oz. - 0.59 l) P089507 (1 gal - 3.8 l)

	8950900061 8940175862	Warning Label
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